

85965

June-19-12 11:56:17 AM

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Step Spacer

Start Date: 19/06/2012 **Start Qty:** 6.00

6

Cust Item ID:

Required Date: 03/07/2012 **Req'd Qty:** 6.00

6

Customer:

Reference:

Approvals: Process Plan: *MJS*

Date: 12/06/19 Tooling:

Date:

Run Start *NR1*

QC:

Date: **SPC (Y/N):**

Date:

Stop ***NR2***

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 85965

June-19-12 11:56:17 AM

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Page 2

Item ID: D4425-1

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Step Spacer

Stop ***NS2***

Start Date: 19/06/2012 Start Qty: 6.00

6

Cust Item ID:

Required Date: 03/07/2012 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									
130	Identify as per dwg & Stock Location: STWA	0.00							
130									
Packaging	Memo	0.00							
Packaging	***STOCK IN SKIDTUBE CELL***								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

B.A 12/08/08

6 0

6x 80
12-8-8

12/8/9

12/08/9

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

June-19-12 11:56:20 AM

Page 1

Work Order ID: 85965

85965

Parent Item: D4425-1

D4425-1

Parent Item Name: Step Spacer

Start Date: 19/06/2012

Required Date: 03/07/2012

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A NEW ISSUE 11-07-11 JLM VERIFIED BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.500W.049		Purchased	No			100	f	186.4011	0.25	1.578947			

M304TR0 500W 049

**

304 RD Tube .500 x .049W

Location

Loc Qty

Loc Code

MAT017

186.40111

111814

2.23

115010

109.254058

117598

1.47

119087

7.359

120633

66.088052

1.6

12-08-08

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Dart Aerospace Ltd

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

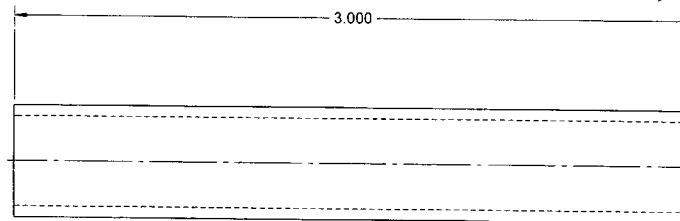
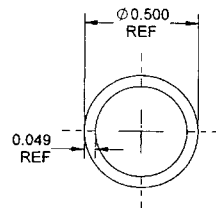
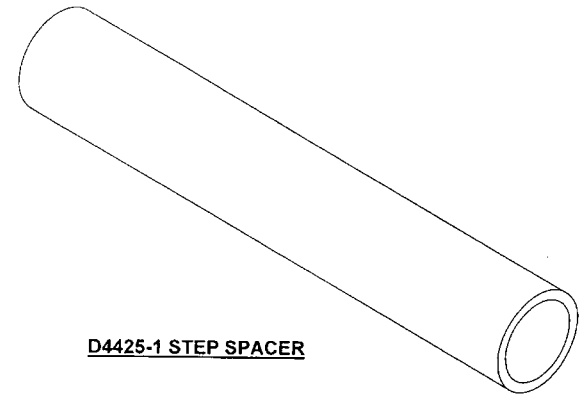
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NOTE: Date & initial all entries

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 85965 MLJ

12/06/19

D4425-1 STEP SPACER



D4425-1 STEP SPACER

RELEASE
 2011-07-28
 WJ

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND TUBING, $\phi 0.500 \times 0.049$ WALL
 PER ASTM A213 OR ASME SA213 OR ASTM A269
 REF M304TR0.500W.049
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.06 lbs

A		NEW ISSUE		AJS	11.07.06
REV.		DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	AJS				
CHECKED	<i>[Signature]</i>	DRAWING NO.	D4425	REV. A	
MFG. APPR.	<i>[Signature]</i>			SHEET 1 OF 1	
APPROVED	<i>[Signature]</i>	TITLE	SPACER	SCALE	
DE APPR.	<i>[Signature]</i>			NTS	
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